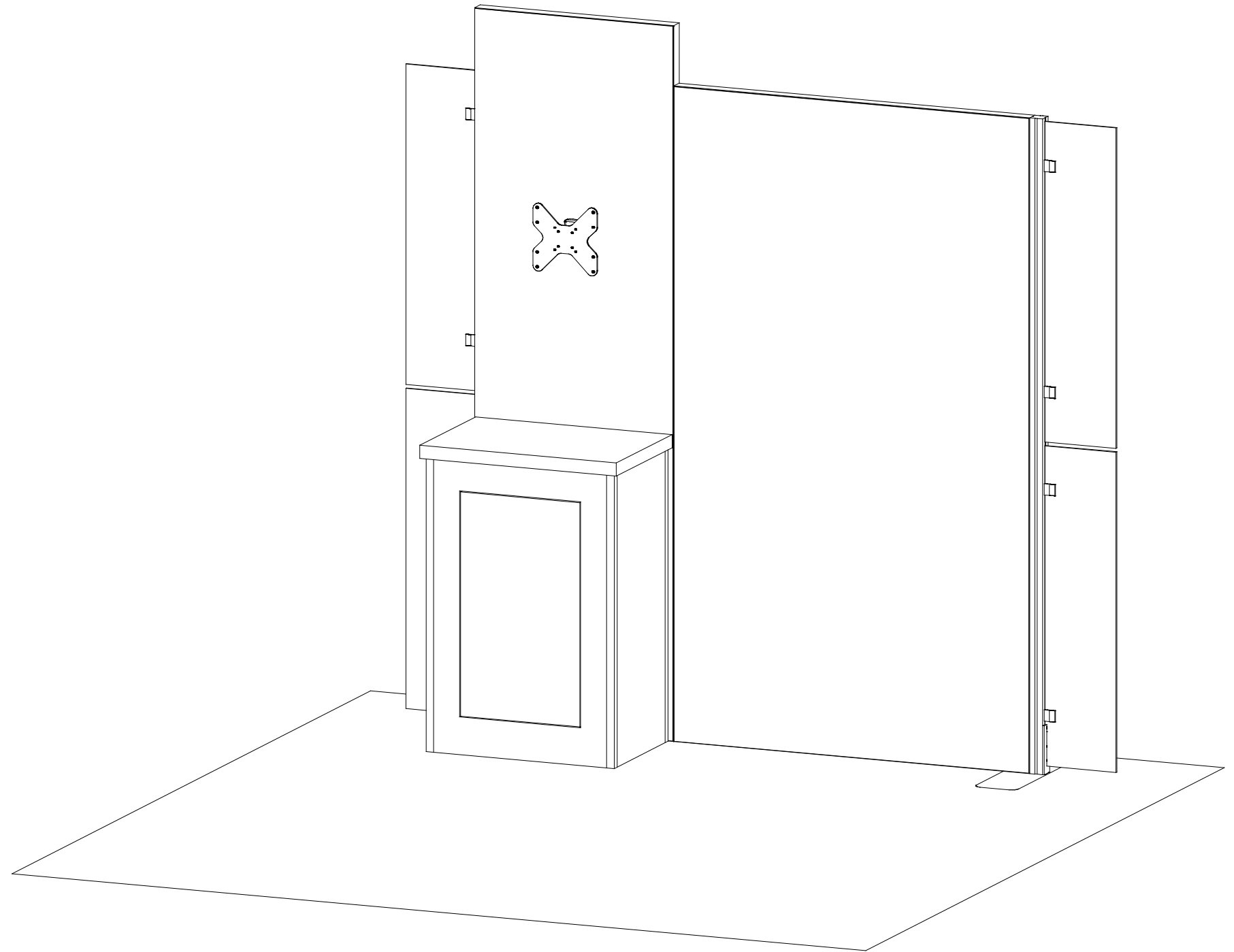


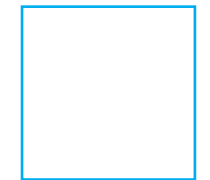
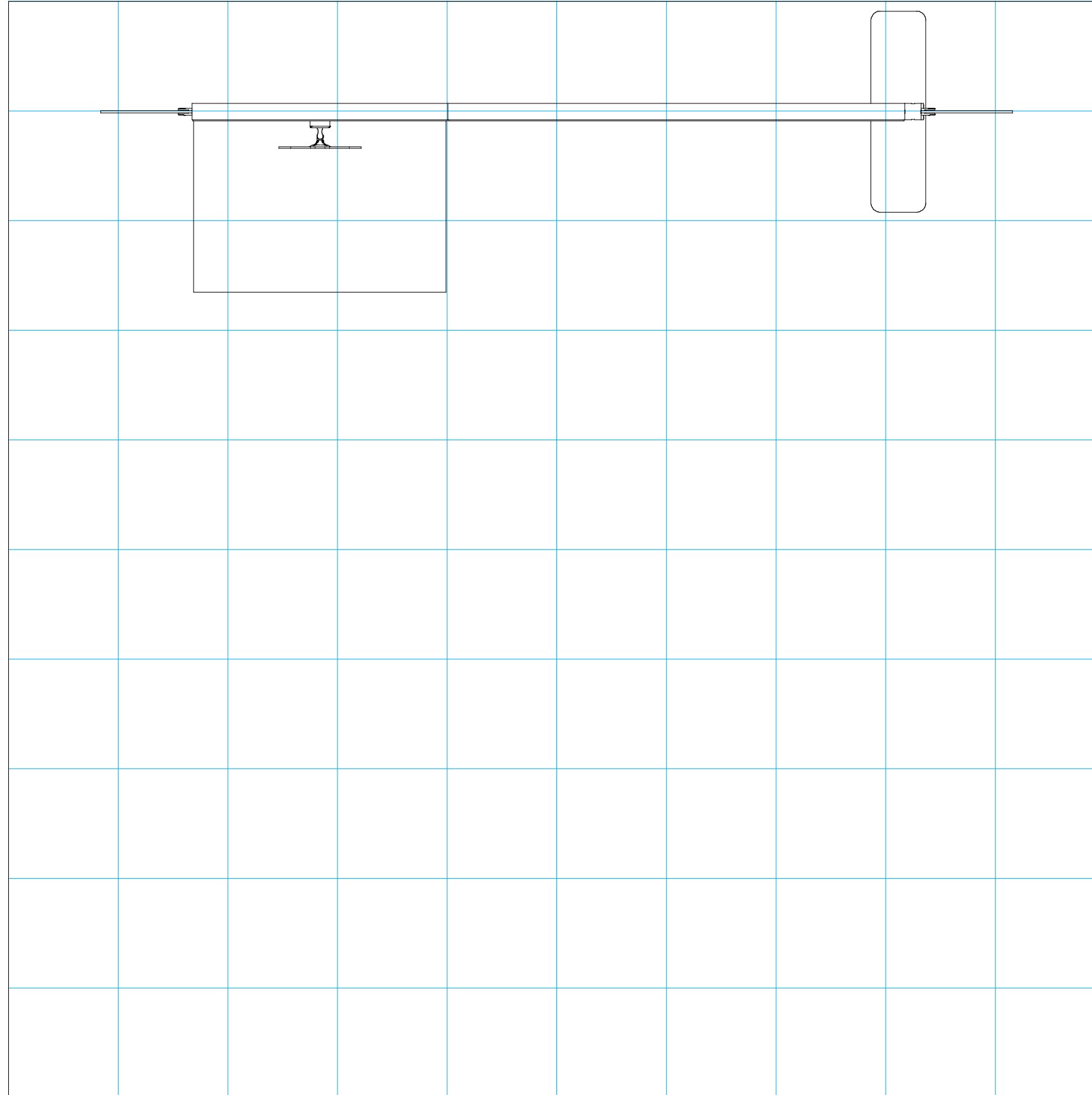
Plan View

10'

10'



SETUP INSTRUCTIONS



= 1 sq foot

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

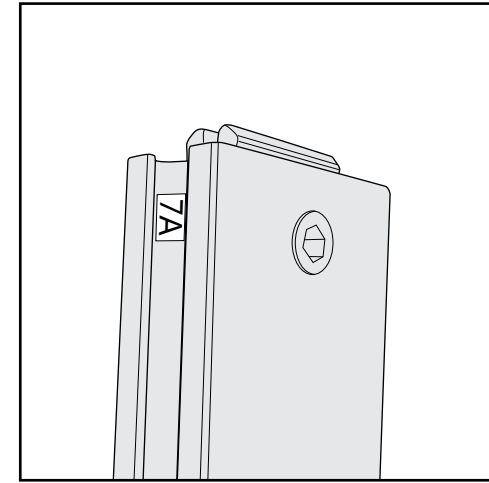
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



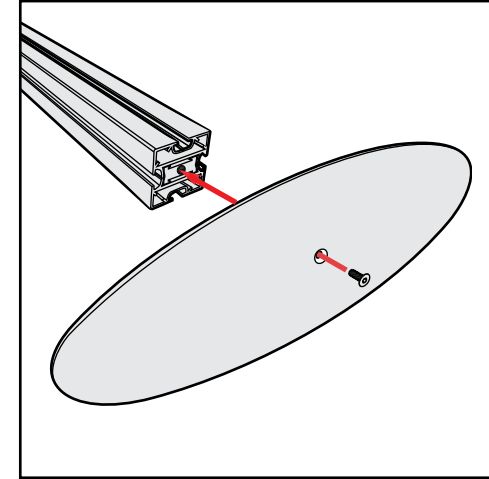
Hex Tool - Essential for Assembly



Part Identification - Numbering



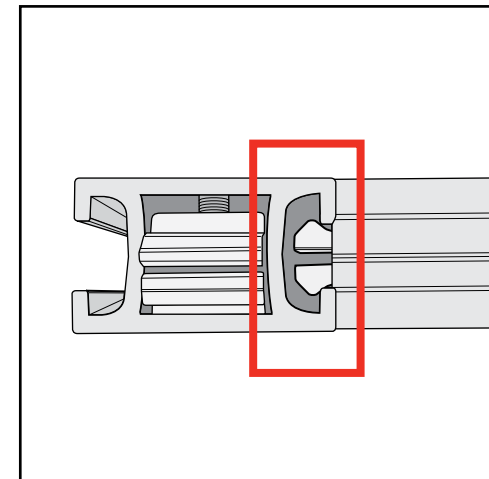
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.
Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

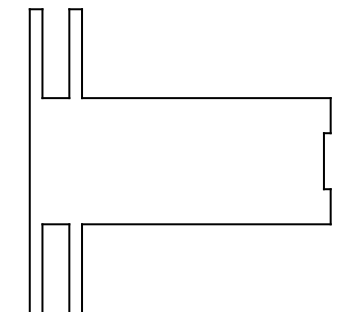


Adjust connectors if necessary to prevent gaps in connection.

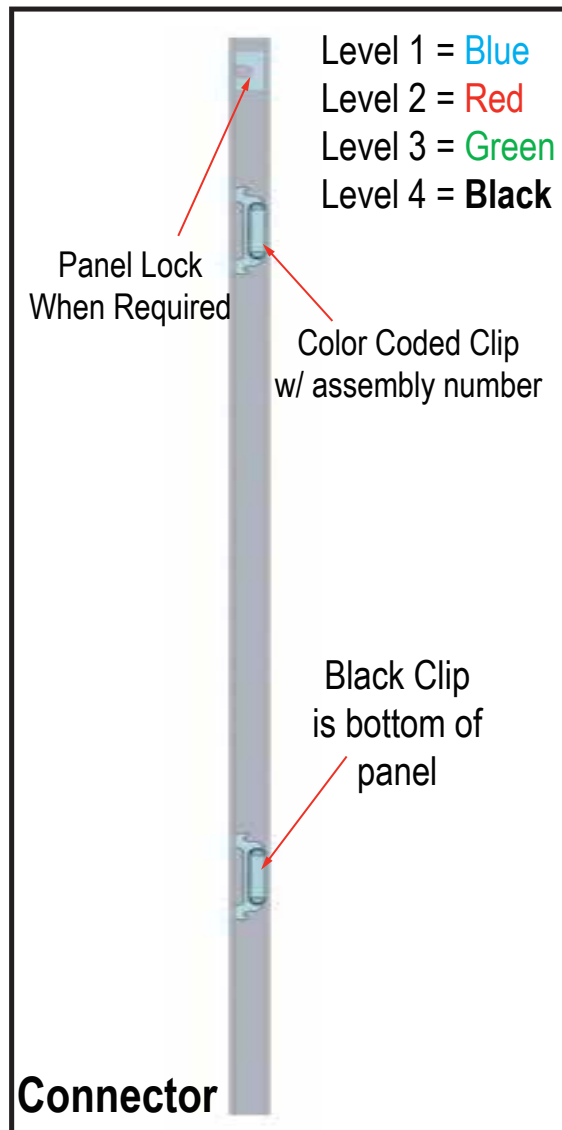


COMPLETED ASSEMBLY

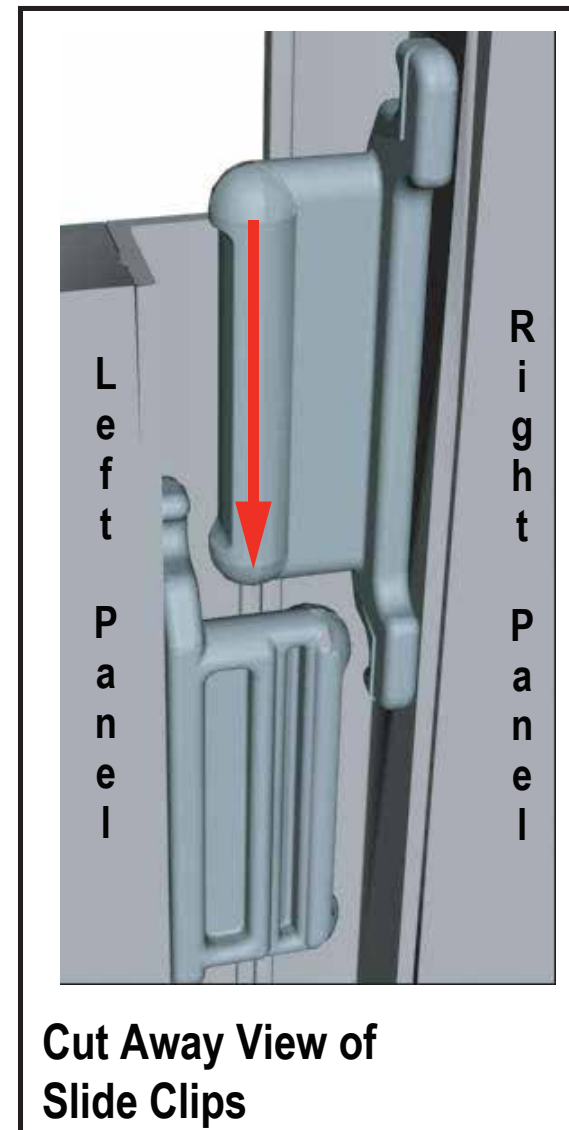
All knobs must be tightened securely to ensure a proper connection.



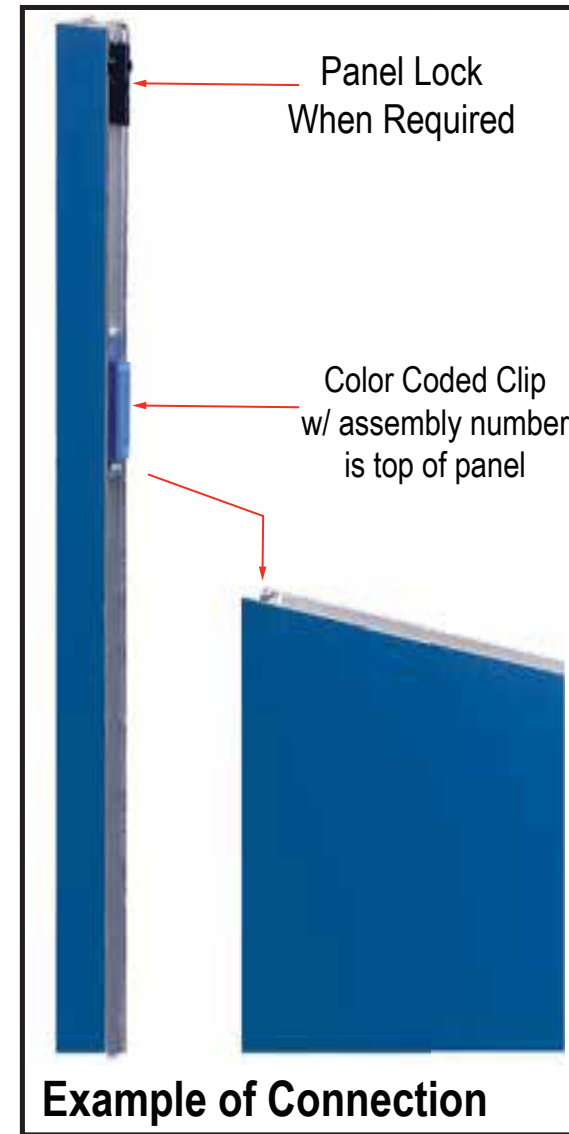
TSP49 Profile



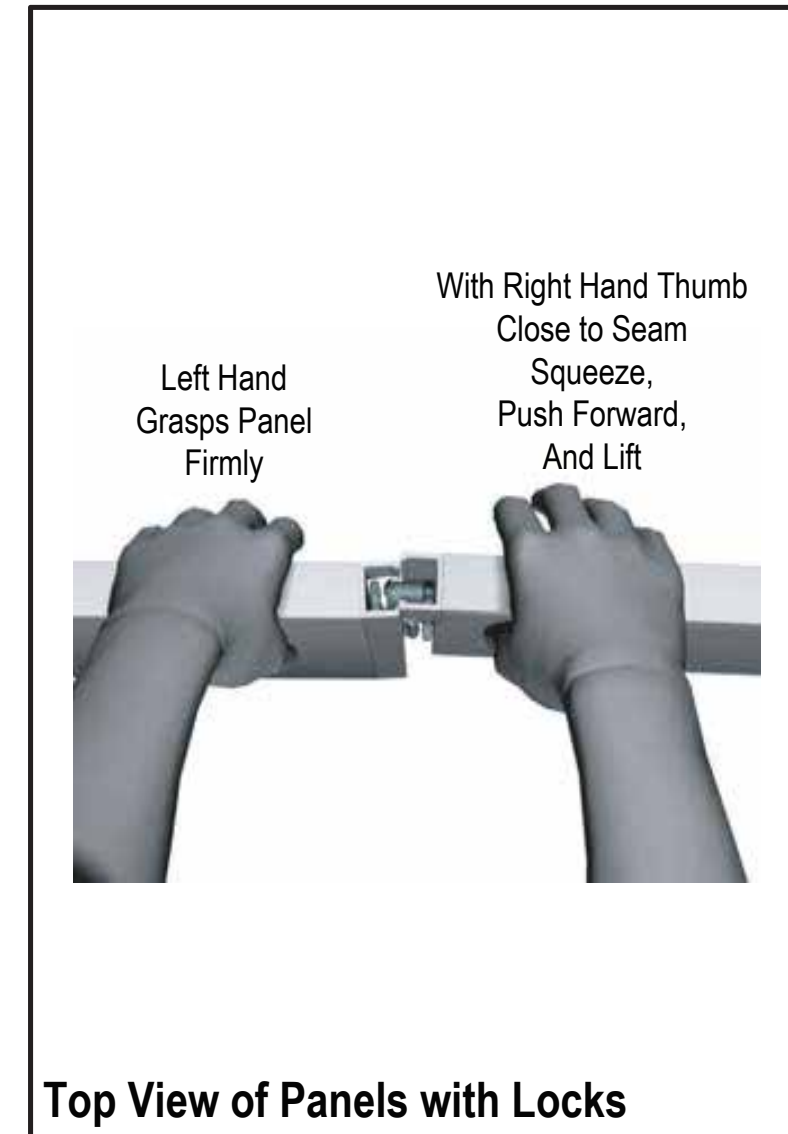
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish which level. The color coded clip also contains the numbered label.



Components connect together by aligning them and sliding downward connecting clips together.



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.

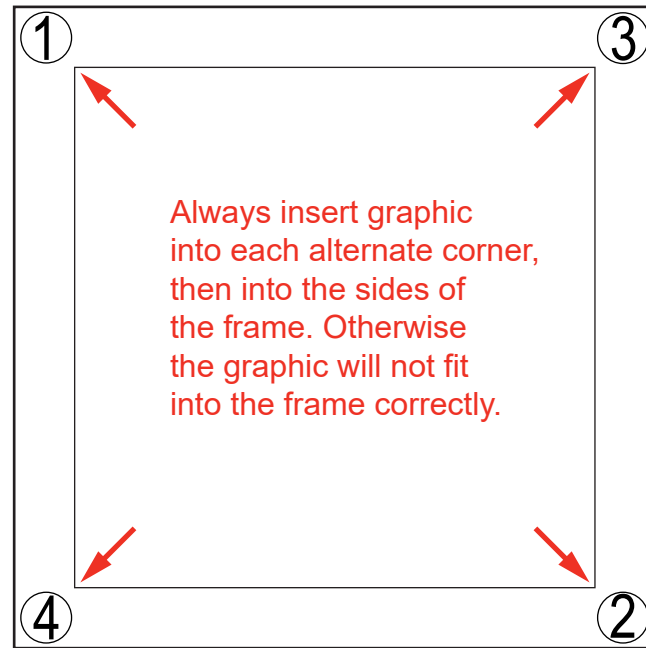


The first level of components contain panel locks that are located at the top of the panel for extra stability and seamless connection. When disassembling panels twist top connection slightly and lift right panel upward.

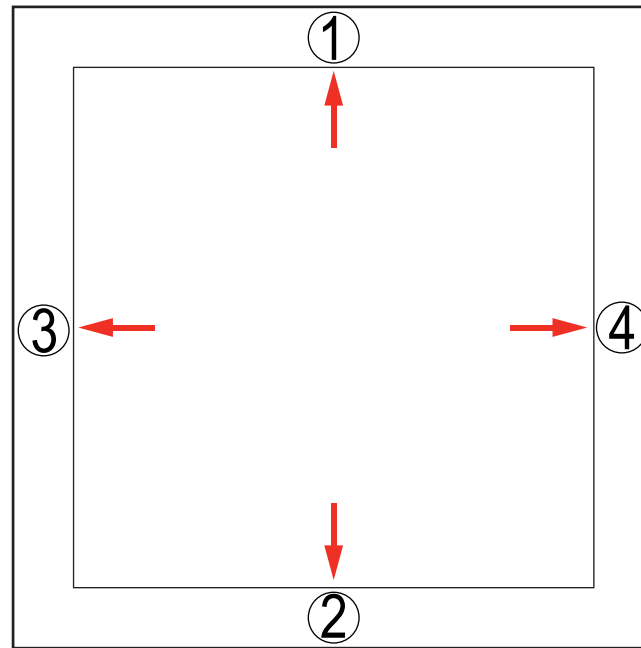
The Perfect Fit

SEG Graphic Installation in 3 Steps

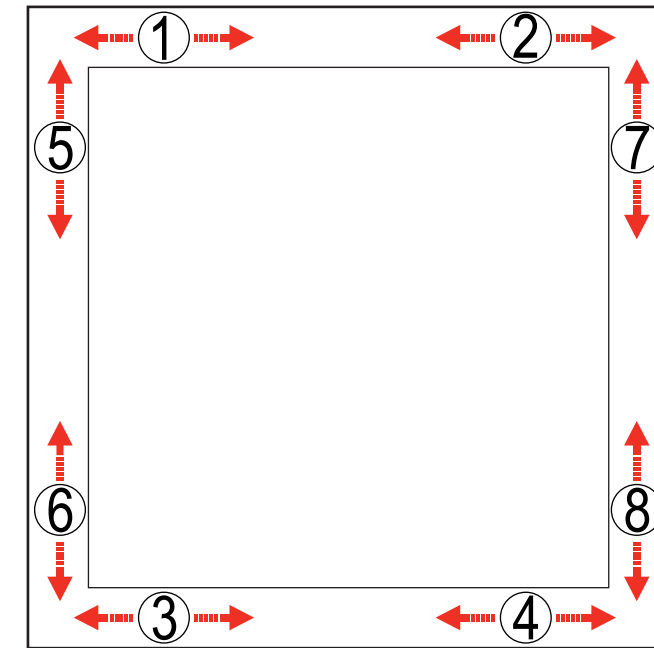
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:



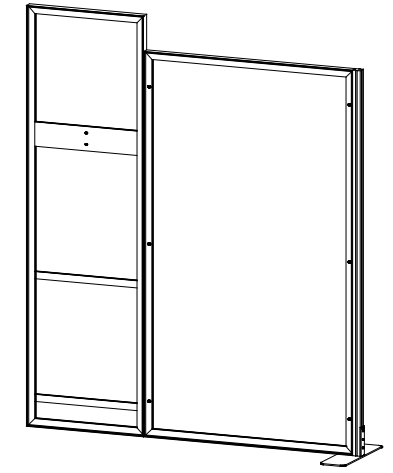
CRATE PACKING

Item	Qty.	Description
1	1	95”h TSP49 Vertical Extrusion
2	1	95”h TSP49 Vertical Extrusion
3	1	28”w TSP49 Horizontal Extrusion
4	1	28”w TSP49 Horizontal Extrusion
5	1	24.417”w Z140 Horizontal Extrusion
5A,5B	1,1	24.417”w Z45 Horizontal Extrusion
6	1	Base Plate w/ flange
7	1	87”h TSP49 Vertical Extrusion
8	1	87”h TSP49 Vertical Extrusion
9	1	50”w TSP49 Horizontal Extrusion
10	1	50”w TSP49 Horizontal Extrusion
11	1	87”h S44 Vertical Extrusion

Steps:

Refer to the TSP49 Frame Assembly general information page.

- 1) Assemble verticals [1,2] between horizontals [3,4] using corner connectors.
- 2) Attach horizontals [5] & [5A,5B] between verticals [1,2].
- 3) Assemble verticals [7,8] between horizontals [9,10].
- 4) Connect Base Plate [6] to vertical [11] using V4 connector.
See **Base Plate Attachment** detail.
- 5) Connect frame vertical [7] to pill slots in frame vertical [2] using custom cam locks. See **Custom Cam Lock Connection** detail.
- 6) Attach frame vertical [8] to vertical [11] using **Custom Cam Locks**.



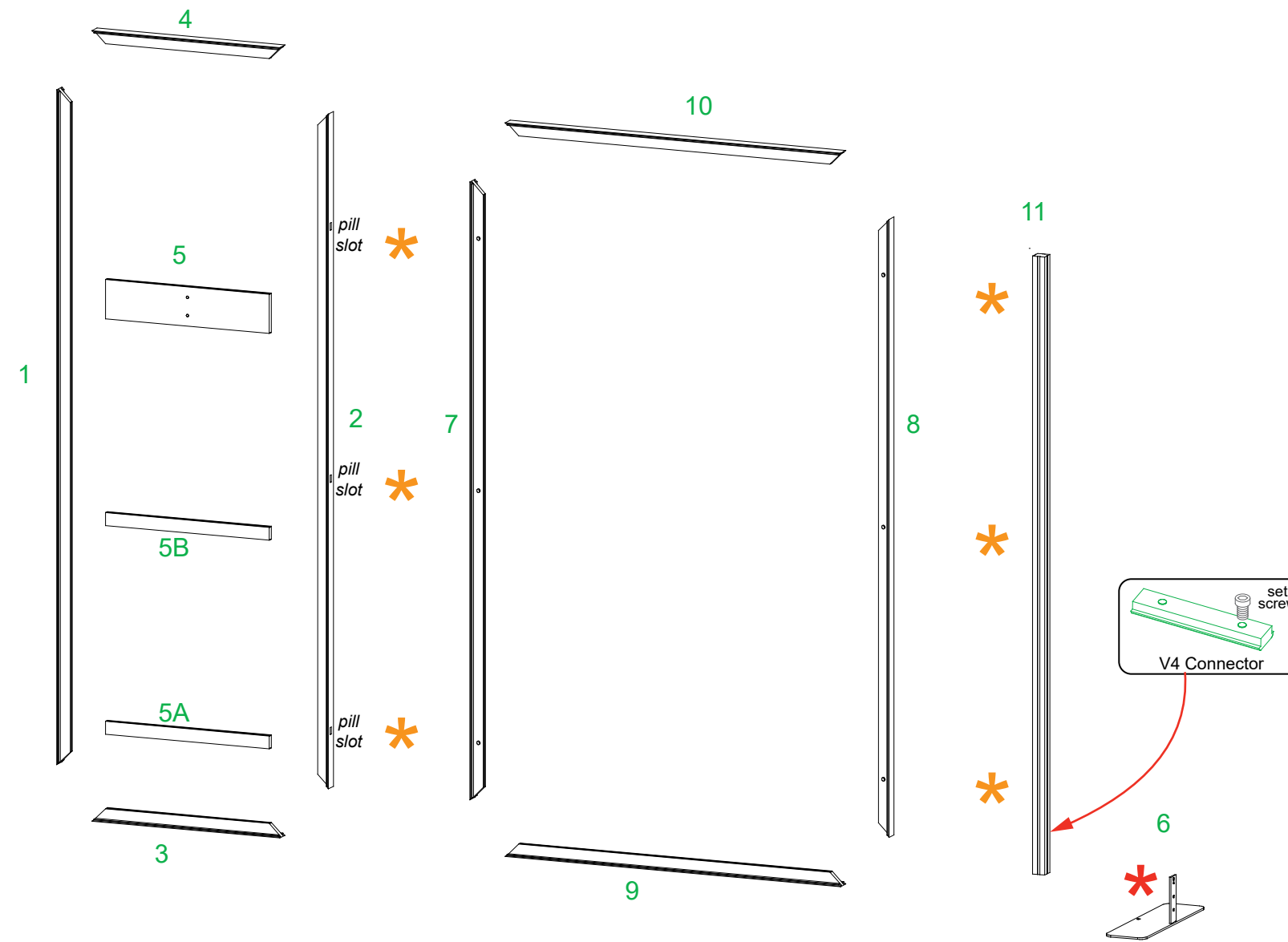
When assembled

Assemble frames flat on ground.

*** Base Plate Attachment**

Slide V4 connector into groove of vertical extrusion & secure with bolt.

Place key hole over bolt on vertical extrusion and slide down; turn knob to secure connection.



FRONT VIEW

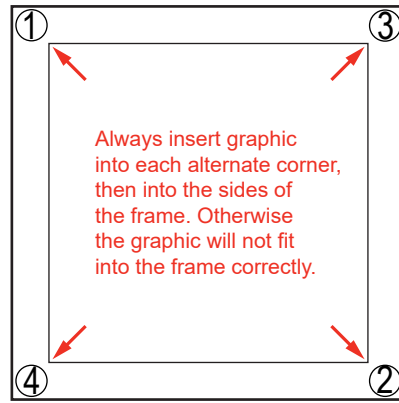
Custom Cam Lock

Top View

Tighten screw to clamp cam lock into groove of vertical extrusion.

SEG Graphic Installation

STEP 1: Attach Corners

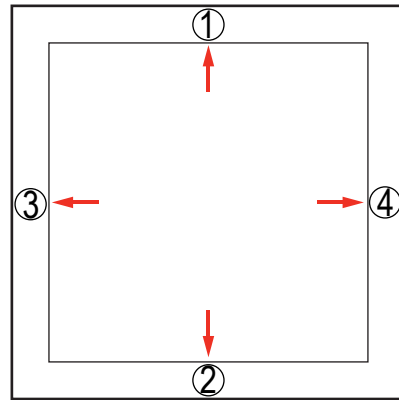


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



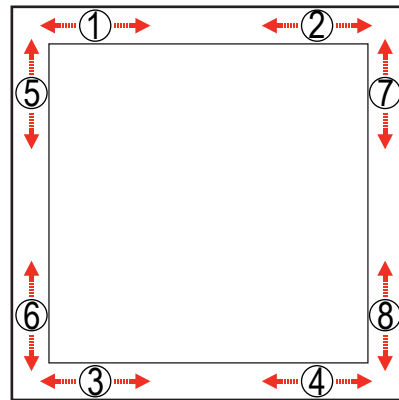
STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides

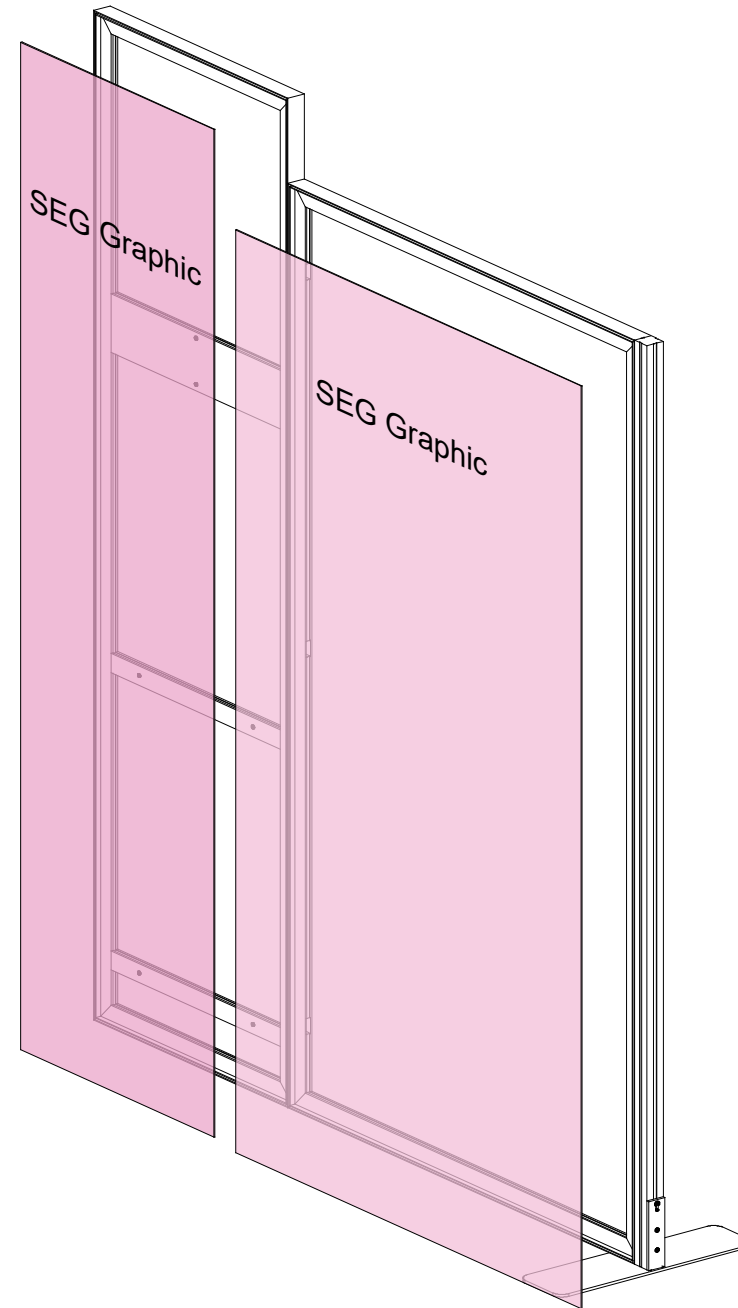


Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.



Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

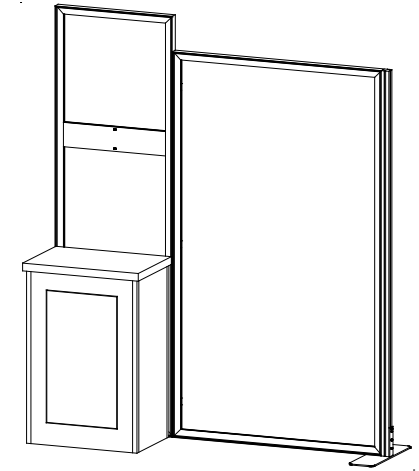
Steps:
1) Apply SEG graphics as shown.



FRONT VIEW

Item	Qty.	Description
1	1	40"h 90° Connector
2	1	24.326"w x 40"h ECO Panel
3	1	40"h 90° Connector
4	1	16"w x 40"h ECO Panel
5	1	40"h 90° Connector
6	1	24.326"w x 40"h ECO Panel w/ Door
7	1	40"h 90° Connector
8	1	16"w x 40"h ECO Panel
--	1	27.622"w x 18.860"d Counter Top
--	1	Internal Shelf
--	4	Shelf Supports

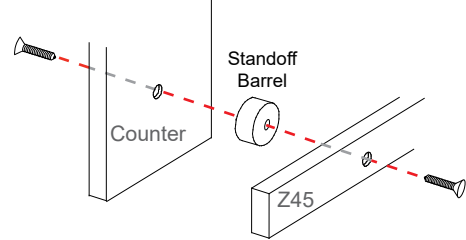
- Steps:
- 1) Assemble ECO Panels & connectors [1] through [8] together in numerical order as shown. Refer to the Eco Panel Assembly general information page.
 - 2) Attach panel [2] to backwall horizontals [5A/5B] using standoff barrels. See Counter Attachment detail.
 - 3) Affix shelf supports to inside of counter assembly using Velcro; place internal shelf onto shelf supports.
 - 4) Attach Counter Top to assembled counter base. See Counter Top Attachment detail.



When assembled

*** Counter Attachment**

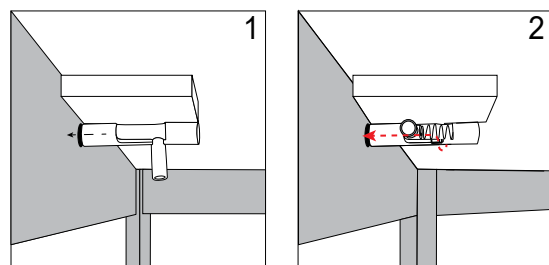
Attach standoff barrel to backwall horizontal.
Connect Counter to standoff barrel.



BACK VIEW

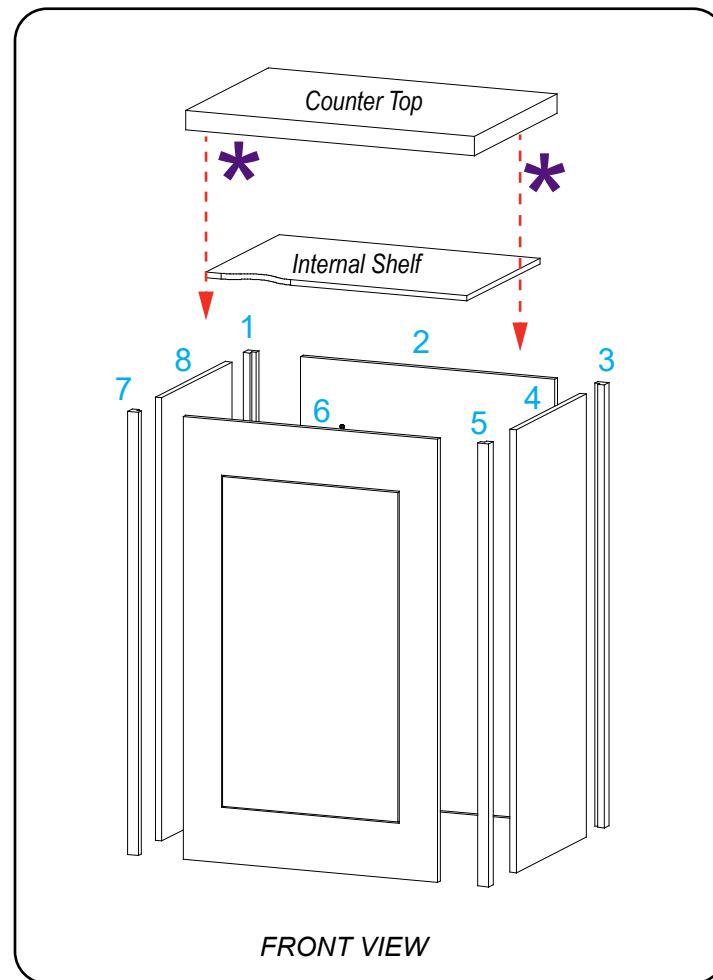
Note: Counter installs over SEG graphic.

*** Counter Top Attachment**

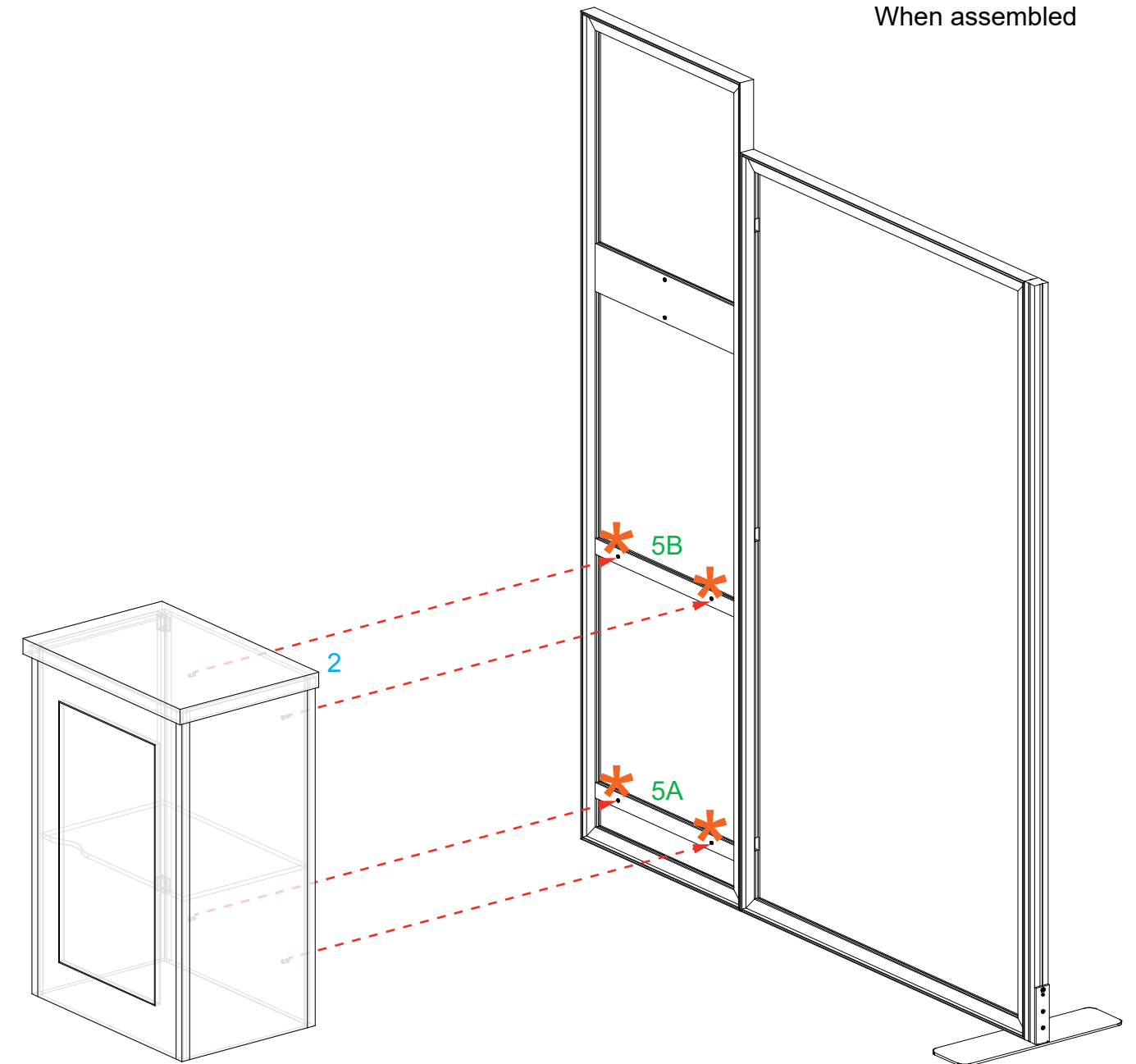


Align hole with pin.

Rotate pin. Spring will push pin into hole.



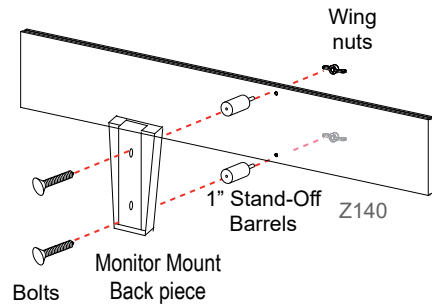
FRONT VIEW



FRONT VIEW

*** Monitor Mount Attachment**

Attach standoff barrels to horizontal extrusion, then attach Monitor Mount back piece using bolts & wing nuts.

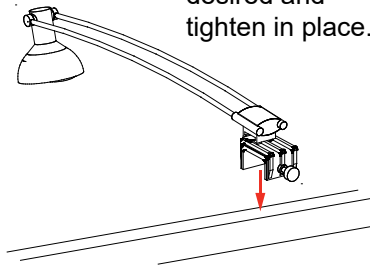


Slide monitor mount into back piece.

Item	Qty.	Description
--	4	Wings
--	1	Monitor Mount
--	1	LED Energy Efficient Light

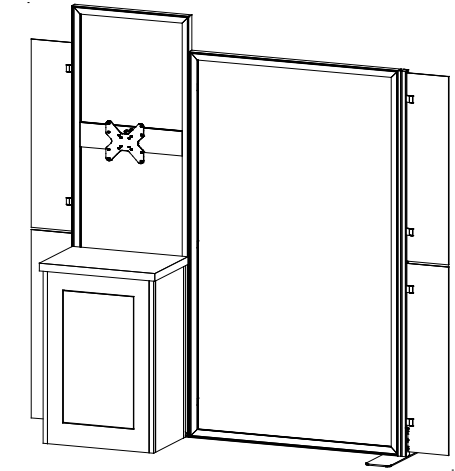
Clip Light Attachment

Attach lights to Horizontal where desired and tighten in place.



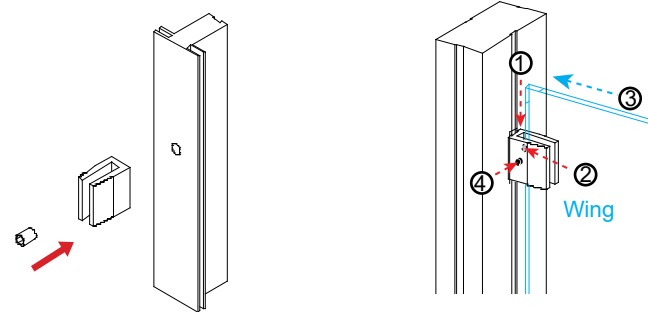
Steps:

- 1) Attach Wings to verticals [1] & [11]. See [Wing Attachment](#) detail.
- 2) Install Monitor Mount to horizontal [5]. See [Monitor Mount Attachment](#) detail.
- 3) Attach Light to top of backwall where desired. See [Light Attachment](#) detail.

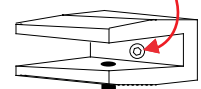


Completed Assembly

*** Wing Attachment**



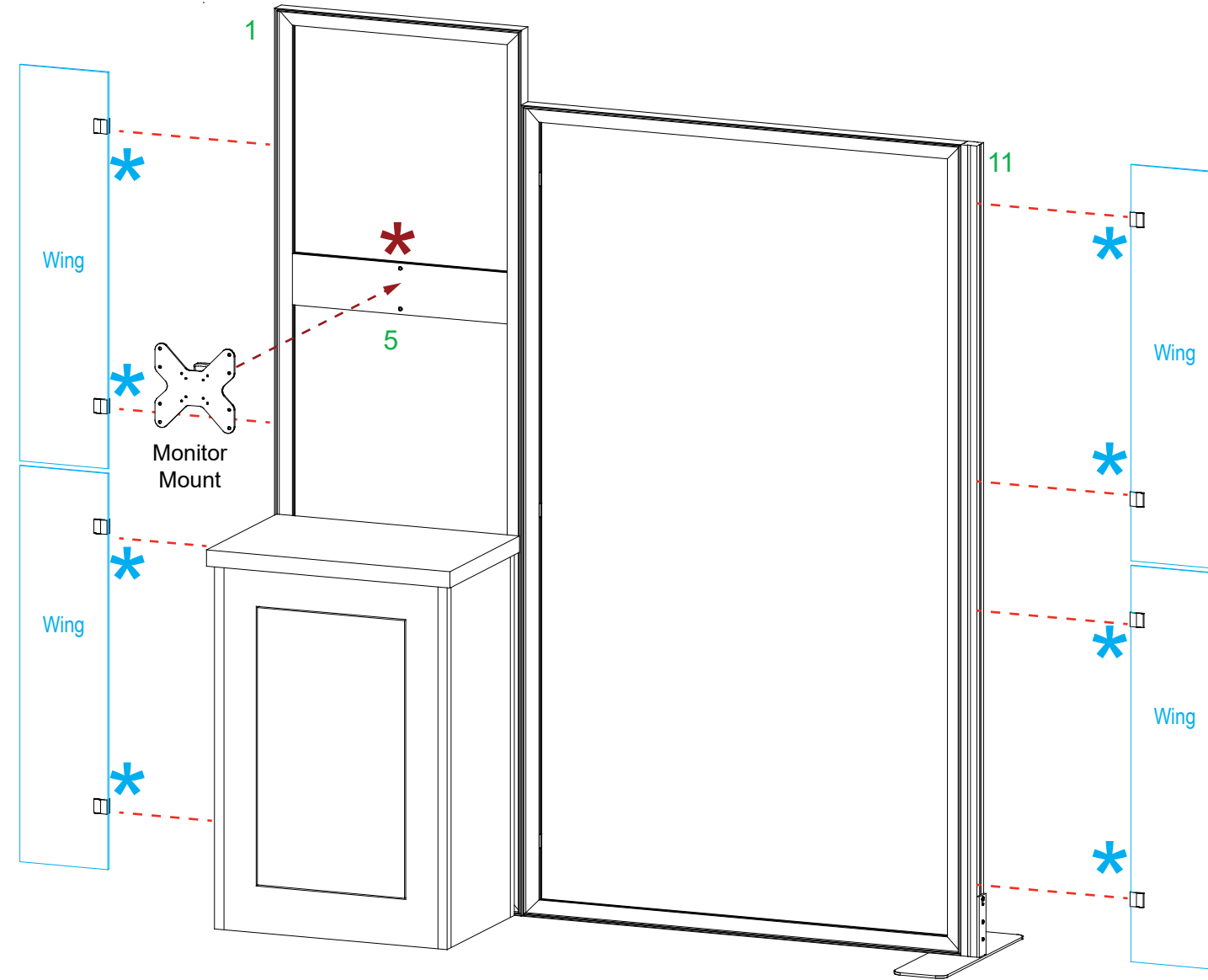
Screw A10 clamp to Vertical Extrusion.



Tighten knob to secure Wing in place.

- 1) Slide A10 connector into groove of extrusion.
- 2) Tighten set screw to secure A10 to extrusion.
- 3) Insert Wing into Clamp.
- 4) Tighten knob to secure wing in place.

Clamps should NOT be removed. Leave attached when exhibit is packed.



FRONT VIEW