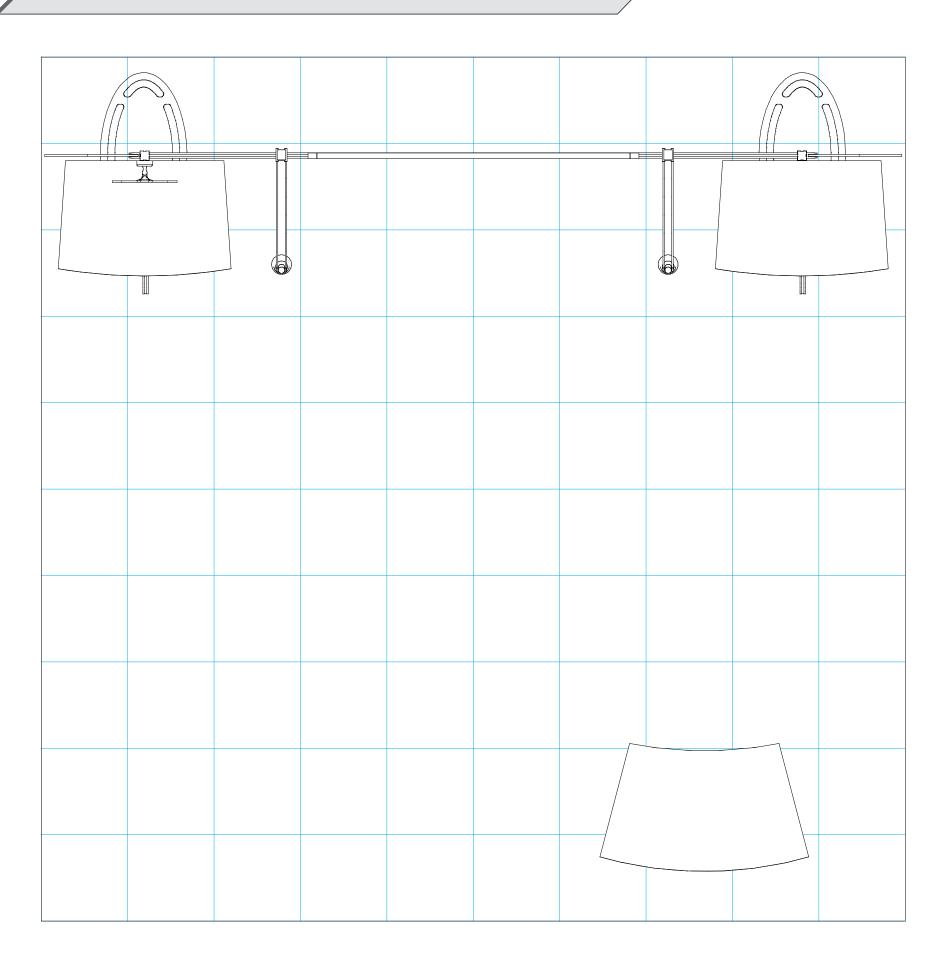
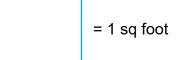
SETUP INSTRUCTIONS







General Setup Instructions

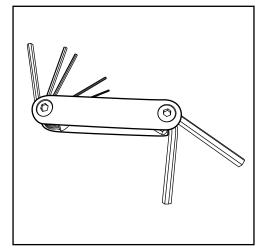
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

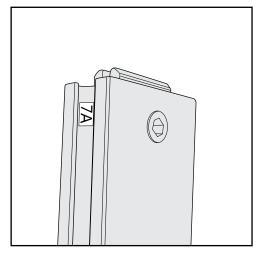
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



Hex Tool - Essential for Assembly

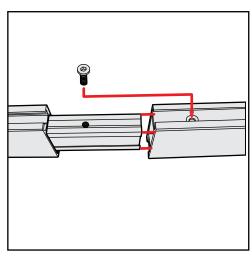


Part Identification - Numbering

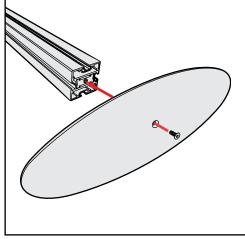


DO NOT USE POWER TOOLS

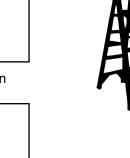
MARNING



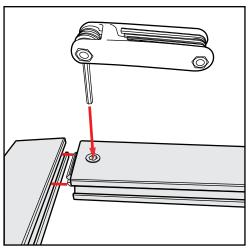
Spline Connection



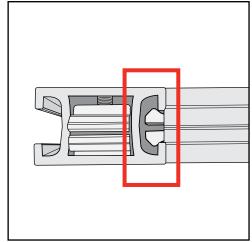
Base Plate & Extrusion Connection



LADDERS OR LIFTS MAY BE REQUIRED



Extrusion & Lock Connection

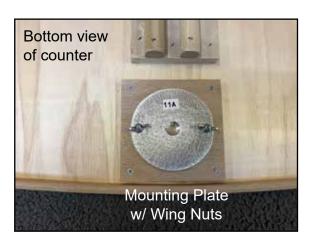


Engaged Lock

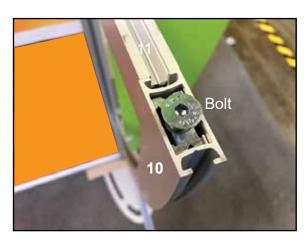


ALL CONNECTIONS MUST BE TIGHTLY SECURED

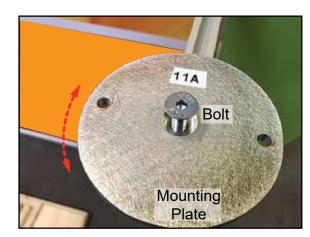




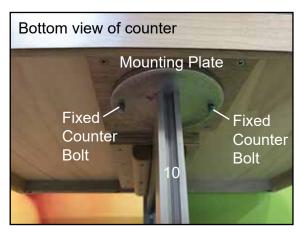
1) Mounting plate & wing nuts, in packed position.



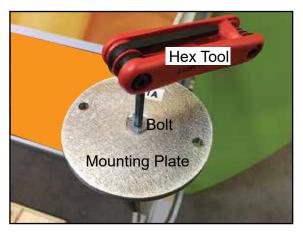
2) Mounting plate bolt in, packed position.



3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.

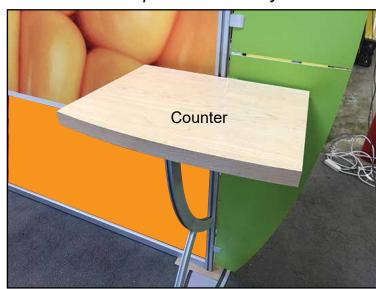


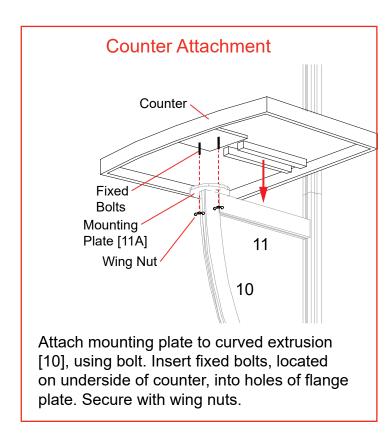
5) Tighten bolt, using hex tool, to secure.



6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

Completed Assembly

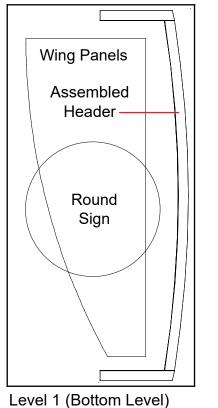


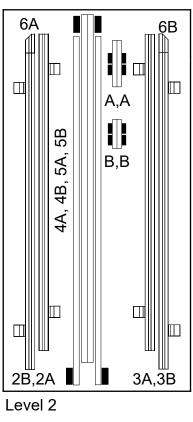


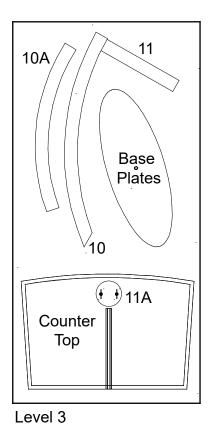
Keep mounting plate [11A] and wing nuts attached to counter, when packing.

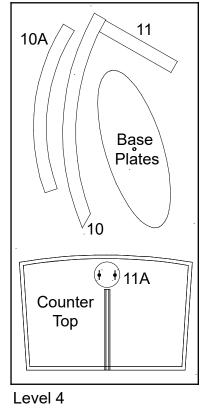
Keep bolt attached to [10], when packing.

Top View of Each Level



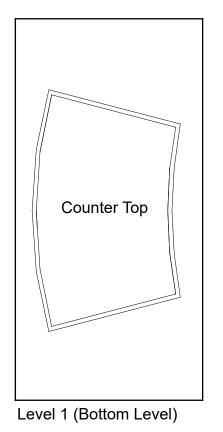


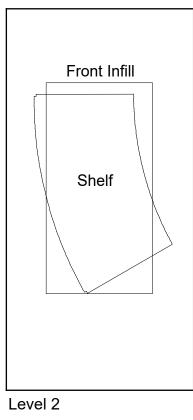


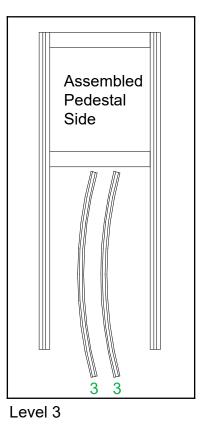


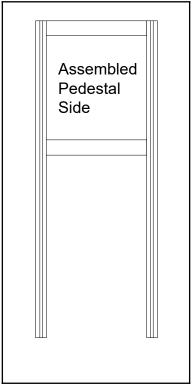


Top View of Each Level









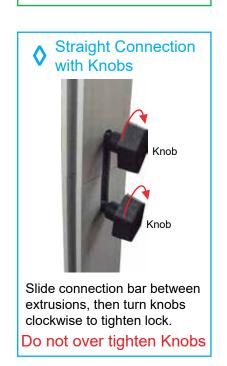
Order #XXXXX **Backwall Assembly**

Qty. Description Base Plate 2 42" S40 Vertical Extrusion w/ A10 Clamps 2A,2B 1,1 42" S40 Vertical Extrusion w/ A10 Clamps 3A,3B 1,1 45" Z45 Horizontal Extrusion 5A,5B 1,1 45" Z45 Horizontal Extrusion 6A,6B 1,1 2.5" S40 Angle-Cut Vertical

Connection bars [B]

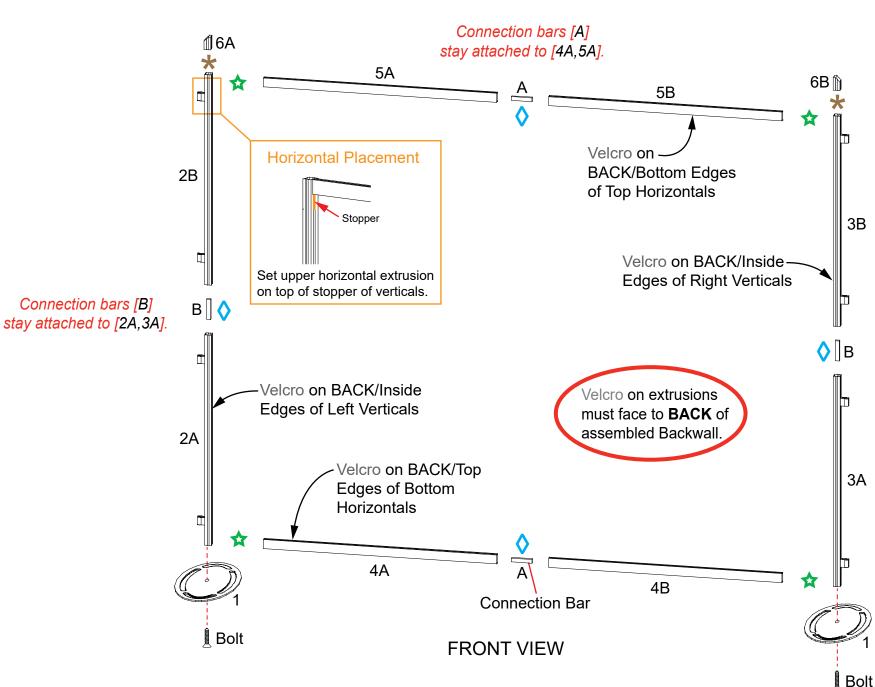


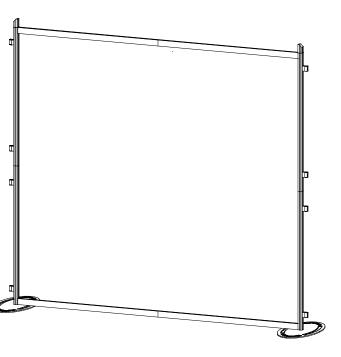
Do not over tighten Knobs



Steps:

- 1) Attach base plates [1] lower verticals [2A] and [3A], using bolts.
- 2) Connect verticals [2A to 2B] and [3A to 3B], using connection bars [B]. See Straight Connection with Knobs detail.
- 3) Connect horizontals [4A to 4B] and [5A to 5B], using connection bars [A]. See Straight Connection with Knobs detail.
- 4) Connect assemblies [2A/2B] and [3A/3B] with assemblies [4A/4B] and [5A/5B]. See Corner Connection with Knob detail.
- 5) Connect extrusions [6A to 2B] and [6B to 3B]. See 2.5"h Angle-Cut Vertical Attachment detail.
- 6) Attach graphic to Velcro on back of assembled Backwall.

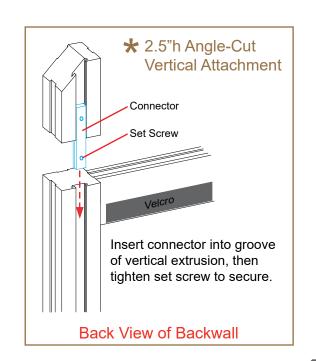




When Assembled

Keep extrusions [6A,6B] attached to [2B,3B].

Keep A10 clamps attached to [2A,2B,3A,3B].



Backwall Attachments Order #XXXXX

Steps: 1) Connect lights to top horizontal extrusions [5A/5B]. See Light Connection detail.

- 2) Attach assembled Header Frame and affix graphic using Velcro.
- 3) Attach extrusions [10/11] and shelf to verticals [2A] & [3A].
- 4) Attach support legs [10A] to curved extrusions [10].
- 5) Attach flange plates [11A] to top of curved extrusions [10], using bolts.
- 6) Attach counter tops to counter mounting plates [11A]. See Counter Assembly page.
- 7) Attach Wings to A10 clamps. See Clamp Attachment detail.
- 8) Attach Monitor Mount to vertical [2B]. See Monitor Mount Attachment detail.

9) Attach Sign to vertical extrusion [3B]. See Sign Attachment detail.

Item Qty. Description Header Frame 7/8/9 1/1/1 10 30.2" Curved Extrusion Support Leg 10A 11 12.184" Horizontal Extrusion 11A **Counter Mounting Plate**

Keep header

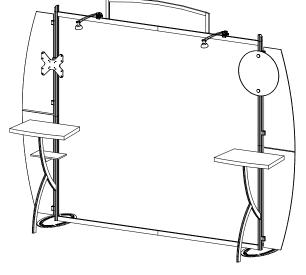
frame assembled, when packing.

10A

Clamp

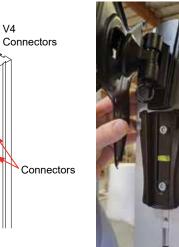
Wing

Wing

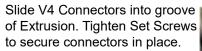


When assembled

* Monitor Mount Attachment







Monitor Mount

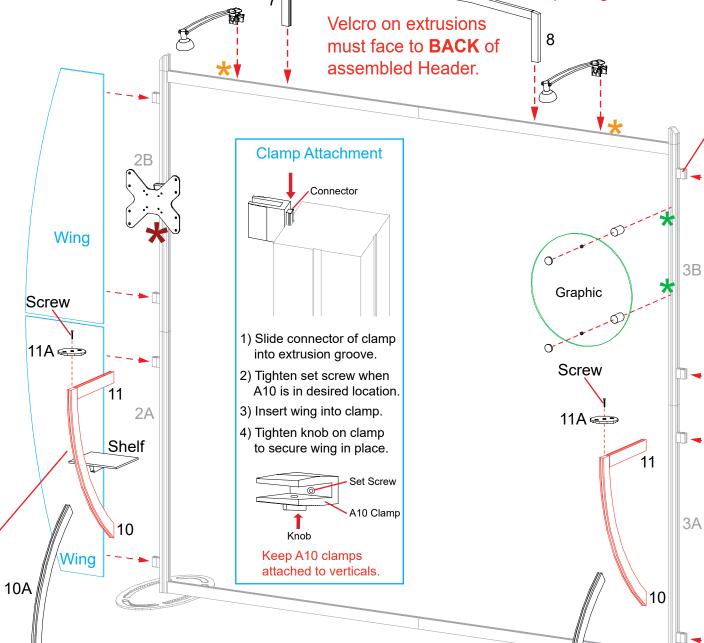
Back

Attach Monitor Mount back piece to Extrusion, using bolts.

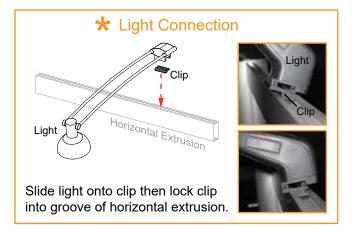
Then slide monitor mount into back piece.

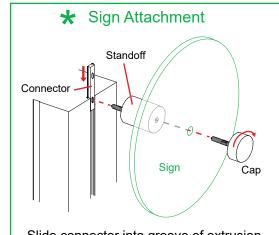






FRONT VIEW





Slide connector into groove of extrusion. Tighten set screws to secure in place. Screw standoff into connector. Place sign between standoff and cap then tighten cap to secure sign.

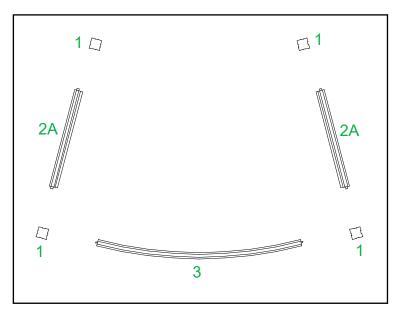
Keep curved extrusion [10] & horizontal [11] assembled.

 DESIGNS	01001 1170171

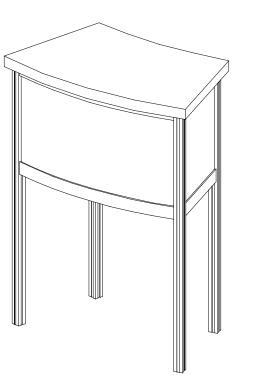
Item	Qty	Description
1	4	38" S40 Vertical Extrusion
2,2A	2,2	12" Z45 Horizontal Extrusion
3	2	25" Z45 Horizontal Extrusion

Steps

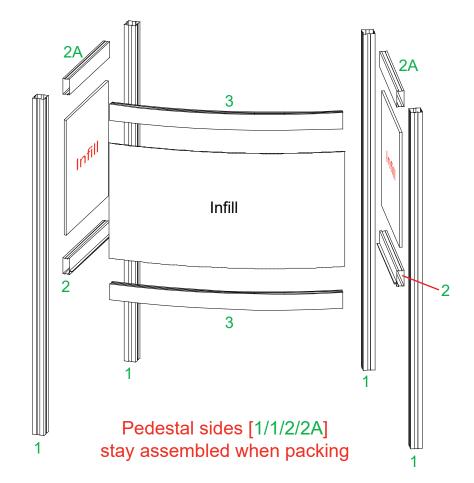
- 1) Attach horizontals [2] and [2A] between verticals [1], with infills between.
- 2) Attach curved horizontals [3] between front verticals [1], with infill between.
 3) Place shelf on lip of extrusions [2]. See Extrusion Lip detail.
- 4) Set pedestal top on top of extrusions [2A] and [3].



Top View



Completed Pedestal Assembly



* Extrusion Lip

Extrusions [2] have a lip for the shelf to rest upon.



